

FLEXITE RECOMMENDED

HEATING TIME AND TEMPERATURES

FOR INJECTION MACHINES WITH BUILT IN HEATERS
AND
SMALL OVENS THAT HEAT ONE CARTRIDGE AT A TIME

<u>MATERIAL</u>	<u>CELSIUS</u>	<u>FARENHEIT</u>	<u>HEATING TIME</u>
T-VAL	245°C	475°F	12-14 Minutes
PLUS	260°C	500°F	12-14 Minutes
SUPREME	277°C	530°F	30 Minutes
M.P.	270°C	520°F	30 Minutes
FLEXITE GUARD	232°C	450°F	12 Minutes
ACETAL	245°C	475°F	15 Minutes
ULTRA	270°C	520°F	18-20 Minutes

USE THIS TEMPERATURE CHART FOR THE FOLLOWING INJECTION SYSTEMS:
VALPLAST, TCS, CFS, GFM, MYERSON, FRS, FLEX-STAR,
TALLADIUM, INDUCTOR-KFT, FLEXIFAST,
FLEXITE F-3 INJECTION MACHINE (25mm),
AND OLDER 28mm FLEXITE INJECTION MACHINES WITH BUILT IN HEATER