

# **FLEXITE RECOMMENDED HEATING TIME AND TEMPERATURES**

FOR INJECTION MACHINES WITH BUILT IN HEATERS  
AND  
SMALL OVENS THAT HEAT ONE CARTRIDGE AT A TIME

<b><u>MATERIAL</u></b>	<b><u>CELSIUS</u></b>	<b><u>FARENHEIT</u></b>	<b><u>HEATING TIME</u></b>
<b>T-VAL</b>	245°C	475°F	12-14 Minutes
<b>PLUS</b>	260°C	500°F	12-14 Minutes
<b>SUPREME</b>	270°C	520°F	30 Minutes
<b>M.P.</b>	270°C	520°F	30 Minutes
<b>FLEXITE GUARD</b>	232°C	450°F	12 Minutes
<b>ACETAL</b>	245°C	475°F	15 Minutes
<b>ULTRA</b>	270°C	520°F	18-20 Minutes

**USE THIS TEMPERATURE CHART FOR THE FOLLOWING INJECTION SYSTEMS:  
VALPLAST, TCS, CFS, GFM, MYERSON, FRS, FLEX-STAR,  
TALLADIUM, INDUCTOR-KFT, FLEXIFAST,  
FLEXITE F-3 INJECTION MACHINE (25mm),  
AND OLDER 28mm FLEXITE INJECTION MACHINES WITH BUILT IN HEATER**